



# 6.0 HEAD STUD Torque Specifications

1. Pre-clean all surfaces, ensure a clean, true thread in block. Chase the threads if necessary.
2. Compare Bolt length and thread pattern to ensure correct fitment before beginning the installation process.
3. Hand thread studs into block, and snug down with a wrench, DO NOT TIGHTEN. If choosing to use a thread locker make sure to finish the torque process before it sets up.
4. Lubricate the upper threads of the studs, nuts and washers with the provided torque lubricant.
5. Hand tighten all the hardware
6. Begin tightening sequence **REPEAT THE SEQUENCE (1-10) ON THE DIAGRAM BELOW WITH EACH TORQUE STEP (A, B, C, D)**

- Step A 50 ft lbs**
- Step B 100 ft lbs**
- Step C 150 ft lbs**
- Step D 211 ft lbs**

